

Date: Tuesday, 10/06/2008 12:54:16 PM
 User: Julie Lecocq

Process Sheet

Customer :	CU-DAR001 Dart Helicopters Services	Drawing Name :	NEOPRENE "D" SEAL
Job Number :	39782		
Estimate Number :	10135		
P.O. Number :		Part Number :	D2461
This Issue :	10/06/2008	S.O. No. :	
Prsht Rev. :	NC	Drawing Number :	D2461 REV A
First Issue :	/ /	Project Number :	N/A
Previous Run :	34304	Drawing Revision :	A
	Type :	Material :	
	PURCHASED PARTS	Due Date :	16/06/2008
Written By :		Qty:	500 ft
Checked & Approved By :	JLD 08.6.10	Um:	200 Each
Comment :	Est: A98.10.29 New Issue KS		

Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	PG	PURCHASING
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Comment: PURCHASING

Issue P/O: 6536 C208106110

(500)

Possible supplier: Trim-Lok Part No: X-1 09-HT

2.0	X109HT	'D' Seal
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Comment: Qty.: 1.0000 f(s)/Unit Total : 200.0000 f(s)
 NEOPRENE "D" SEAL

3.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Receive and Inspect for transit damage

4.0	QC5	INSPECT WORK TO CURRENT STEP
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Comment: INSPECT WORK TO CURRENT STEP

5.0	PACKAGING 1	PACKAGING RESOURCE #1
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Comment: PACKAGING RESOURCE #1

Location: 403

Identify and Stock

6.0	QC21	FINAL INSPECTION/W/O RELEASE
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Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



U 08-06-16

Dart Aerospace Ltd

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

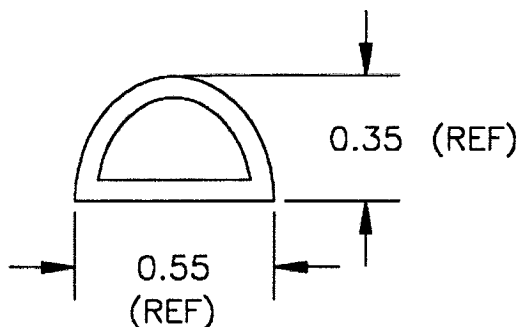
NOTE: Date & initial all entries



DESIGN <i>[Signature]</i>	DRAWN BY <i>KE</i>	DART AEROSPACE LTD VICTORIA INTERNATIONAL AIRPORT, CANADA	
CHECKED <i>[Signature]</i>	APPROVED <i>[Signature]</i>	DRAWING NO. D2461	REV. A SHEET 1 OF 1
DATE 97.07.10		TITLE NEOPRENE 'D' SEAL	SCALE NTS
A	97.07.10	NEW ISSUE	

SPECIFICATION CONTROL DRAWING

RELEASED
97/07/15 KE
ECN001



D2461-0050 NEOPRENE 'D' SEAL

LENGTH

EG: 87.5 LONG: D2461-0875
10 LONG: D2461-0100

POSSIBLE SUPPLIERS:
TRIM-LOK X-1 09-HT

SHOP COPY
RETURN TO
ENGINEERING
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 39580



Order Ship Date: 06/11/08

Page: 1

DART AEROSPACE LTD.
1270 ABERDEEN STREET

HAWKESBURY, ON

K6A 1K7

DART AEROSPACE LTD.
MAIN FINISHED GOODS LOCATION
1270 ABERDEEN ST
HAWKESBURY, ON
613-632-9577

K6A 1K7

EIN#

Customer #	Customer PO	Ship Via	Terms			Contact	
D000210	PO00006536	FEDEX	NET 30 DAYS			MARSHA	
Stock Code	Description Customer Code	Quantity Ordered	Quantity Shipped	Back Order Quantity	Price	UOM	Total
ISE0X109	TRIM-LOK X-109-HT .625 X .375	500	500	0		FT	

**Goods cannot be returned without permission and may be subject to restocking and freight charges.
Claims for shortages and defective materials must be made within 15 days of receipt of goods.**

Picked By: MB Checked By: MB SUBTOTAL: _____
of Boxes: 1 Freight: _____ FREIGHT: _____
WOG: _____ (R104727805) GST/HST: _____
TOTAL PAYABLE: _____
PST: _____

AS 9100 / ISO 9001:2000

Head Office: 20 Murray Park Rd., Winnipeg, MB Canada R3J 3T9 Tel (204) 837-4660 Fax (204) 896-4250
Branch Office: 963 Brock Road, Unit #6 Pickering, ON Canada L1W 3A4 Tel: (905) 420-3336 Fax: (905) 420-3394
www.argusindustries.ca

Thank you for your order



AS9100 / ISO9001

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☐ 963 Brock Rd, Pickering, ON L1W 3A4
Tel (905)420-3336 Fax (905)420-3394
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CERTIFICATE OF COMPLIANCE

TO: Dart Aerospace.
1270 Aberdeen St
Hawkesbury, ON K6A 1K7

FROM: Argus Industries
20 Murray Park Road
Winnipeg, MB R3J 3T9

We hereby certify that the materials and processes used in the manufacture of all articles, in the quantities as called for on the following purchase order, conform to the applicable drawings and specifications listed on that purchase order.

- | | |
|--------------------------------------|------------|
| 1) Purchase Order Number: | PO00006535 |
| 2) Covering our Packing Slip Number: | 188583 |
| 3) Argus Part Number: | ISE0X109 |
| 4) Customer Part Number: | B39782 |
| 5) Description: | 'D' Seal |
| 6) Batch (PWO) Number: | 24892 |

Signature of Quality Assurance Manager:
(or Delegate)

Date:

Martha Hepburn
6/11/08